

REAR FLUSH MOUNT AXLES: P/N'S RA0001&2:

- 1) RAISE REAR WHEEL OFF GROUND.
- 2) REMOVE EXISTING AXLE.
- 3) PLACE NEW AXLE THROUGH LEFT REAR FLUSH MOUNT COLLAR WITH FLAT SHOULDERS TOWARD SWING ARM AND 8/32 SET SCREW TOWARD GROUND.
- 4) INSERT AXLE THROUGH WHEEL FROM LEFT SIDE.
- 5) INSERT FLUSH CAP NUT IN RIGHT SIDE OF SWING ARM WITH NUT FLATS FACING SWING ARM AND 1/4-20 SET SCREW TOWARD GROUND.
- 6) TIGHTEN AXLE INTO NUT UNTIL SNUG AND ADJUST BELT OR CHAIN.
- 7) TORQUE AXLE TO 55FT. POUNDS.
- 8) INSERT NYLON BALL AND 1/4-20 SET SCREW IN RIGHT SIDE OF FLUSH CAP NUT AND TIGHTEN SET SCREW UNTIL SNUG. ADD ONE MORE COMPLETE TURN.

INSERT LEFT SIDE FLUSH MOUNT CAP AND TIGHTEN 8/32 SET SCREW.